



Dart Aerospace Ltd.
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C3-K

Job Sheet 179928



Part No: C3-K

Job Qty: 1 ea

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 8/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-K Rev 3 IPP Rev A 18.03.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/16/18	0.00	0.00	Start Up Small Fab-4		mld. AP 5104165 AUG 24 2018 AUG 24 2018 AUG 24 2018
100	Small Fab	1 pcs		8/16/18	0.00	1.00	Small Fab-3		
110	QC	1 pcs		8/16/18	0.00	0.00	QC5		
120	DC	1 pcs		8/16/18	0.00	0.00	DC		
130	Packaging	1 pcs		8/16/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea		8/16/18	0.00	0.00	QC21		

Part Op 100 - 1- PICK C3-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 2. 2- ASSEMBLE AS
Descriptions: PER DWG

120 - Photocopy blue file OM & OOPM-C3 Rev 4

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	90-Start up Operation	5058750
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	90-Start up Operation	5058763
2595K22	Heat Shrink Tube	1 pcs (1 ea)	100-Small Fab	5086187 5019575
32446	Crimp Terminal	2 Ea (2 ea)	100-Small Fab	5073059
8183K6	Wire Guide/Grip	1 Ea (1 ea)	100-Small Fab	5082909
AN4-16A	Bolt	3 Ea (3 ea)	100-Small Fab	5089287
AN4-17A	Bolt	1 Ea (1 ea)	100-Small Fab	5076004
AN6-15A	Bolt	1 Ea (1 ea)	100-Small Fab	5075330
AN960-10	Washer NAS1149F0363P	1 Ea (1 ea)	100-Small Fab	5103666
AN960-10L	Washer, #10 NAS1149F0332P	2 Ea (2 ea)	100-Small Fab	5078780
AN960-416	Flat Washer Dia 1/4" NAS1149F0463P	8 Ea (8 ea)	100-Small Fab	5082977
AN960-616L	5/8" OD, THIN FLAT WASHER see NAS1149F0632P	2 Ea (2 ea)	100-Small Fab	5100195
C2-1-1	Manual Release Knob	1 Ea (1 ea)	100-Small Fab	5068051
C2-10-1	Lock Spring Pin	1 pcs (1 ea)	100-Small Fab	5058757
C2-11-2	Locating Pin	2 Ea (2 ea)	100-Small Fab	5083406
C2-3-1	Bearing DU	2 pcs (2 ea)	100-Small Fab	5046764
C2-3-10	Latch Shaft	1 Ea (1 ea)	100-Small Fab	5075123
C2-3-11	Actuator	1 pcs (1 ea)	100-Small Fab	5029246
C2-3-2 P	Latch Roller Pin	1 Ea (1 ea)	100-Small Fab	5056845
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	100-Small Fab	5068653
C2-3-3	Latch Roller	1 Ea (1 ea)	100-Small Fab	5096109
C2-3-3-1	Latch Roller DU Bearing	1 Ea (1 ea)	100-Small Fab	

C2-3-5	Spacer, Teflon	2 Ea (2 ea)	100-Small Fab	5058758
C2-3-6	Latch	1 Ea (1 ea)	100-Small Fab	5083629
C2-3-8	Actuator Bushing	2 Ea (2 ea)	100-Small Fab	5079664
C2-5-1	Actuator Stop	1 Ea (1 ea)	100-Small Fab	5058759
C3-10-2	Lock Spring	1 Ea (1 ea)	100-Small Fab	5098948
C3-11-1	Side Plate - Solenoid C3-Hook	1 Ea (1 ea)	100-Small Fab	5079472
C3-12-1	Lock Bushing	2 Ea (2 ea)	100-Small Fab	5094886
C3-12-2	Lock Shaft - C3 Hook	1 Ea (1 ea)	100-Small Fab	5079009
C3-12-3 P	Lock - C3 Hook	1 Ea (1 ea)	100-Small Fab	5029266
C3-12-4 m	Lock Roller	1 Ea (1 ea)	100-Small Fab	5100620
C3-12-5	Lock Roller Pin	1 Ea (1 ea)	100-Small Fab	5100174
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	100-Small Fab	5093407
C3-13-1 P	Keeper Bushing	2 pcs (2 ea)	100-Small Fab E	5029270
C3-13-4-2 P	Keeperless Adapter	1 (1 ea)	100-Small Fab	5029272
C3-2-1	Side Plate C-3 Hook	1 Ea (1 ea)	100-Small Fab	5077250
C3-3-4	Link Pin	2 Ea (2 ea)	100-Small Fab	5094866
C3-3-4-1 m	Ring, Retaining	4 pcs (4 ea)	100-Small Fab	5032318
C3-3-7	Link	1 Ea (1 ea)	100-Small Fab	5048390
C3-3-9 P	Actuator Spring	1 pcs (1 ea)	100-Small Fab	5029280
C3-4-1 m	Load Beam Bushing	2 Ea (2 ea)	100-Small Fab	5099320
C3-4-4KA	Keeperless Load Beam Assembly - C3 Hook	1 Ea (1 ea)	100-Small Fab	5097897
C3-7-1	Load Beam Bumper	1 Ea (1 ea)	100-Small Fab	5100147
C3-7-2 m	Lock Bumper	2 Ea (2 ea)	100-Small Fab	5103777
C3-8-2	Solenoid	1 Ea (1 ea)	100-Small Fab	5099611
C3-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	100-Small Fab	5079782
C3-8-5	Solenoid Cover	1 Ea (1 ea)	100-Small Fab	5100111
C3-9-1 P	Clock Spring Cover - C3 Hook	1 Ea (1 ea)	100-Small Fab	5029289
C3-9-2	Spring, Clock	1 pcs (1 ea)	100-Small Fab	5089524
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	100-Small Fab	5097888
M27500-16TG2T14	Wire - 16-Gauge - Shielded	1 ft (1 ea)	100-Small Fab	5075144
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	100-Small Fab	5061119
MS21083-N3	Nut	2 Ea (2 ea)	100-Small Fab	5076469
MS21083N6	Nut	1 Ea (1 ea)	100-Small Fab	5076012
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	100-Small Fab	5075329

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-1/4	2	159	0
	188-FSCS-832-5/8	4	128	0
100-Small Fab	2595K22	1	66	0
	32446	2	172	0
	8183K6	1	19	0
	AN4-16A	3	428	0
	AN4-17A	1	251	0
	AN6-15A	1	49	0
	AN960-10	1	3,363	0
	AN960-10L	2	0	0
	AN960-416	8	0	0
	AN960-616L	2	0	0
	C2-1-1	1	0	0
	C2-10-1	1	100	0
	C2-11-2	2	100	0
	C2-3-1	2	44	0
	C2-3-10	1	24	0
	C2-3-11	1	20	0
	C2-3-2	1	0	0
	C2-3-2-1	2	62	0
	C2-3-3	1	15	0
	C2-3-3-1	1	15	0
	C2-3-5	2	69	0
	C2-3-6	1	20	0
	C2-3-8	2	68	0
	C2-5-1	1	40	0
	C3-10-2	1	24	0
	C3-11-1	1	19	0

C3-12-1	2	11	0
C3-12-2	1	45	0
C3-12-3	1	4	0
C3-12-4	1	0	0
C3-12-5	1	0	0
C3-12-6	2	63	0
C3-13-1	2	50	0
C3-13-4-2	1	0	0
C3-2-1	1	20	0
C3-3-4	2	28	0
C3-3-4-1	4	188	0
C3-3-7	1	46	0
C3-3-9	1	0	0
C3-4-1	2	2	0
C3-4-4KA	1	1	0
C3-7-1	1	1	0
C3-7-2	2	12	0
C3-8-2	1	1	0
C3-8-4	1	15	0
C3-8-5	1	20	0
C3-9-1	1	0	0
C3-9-2	1	0	0
EL-PLUG-M	1	89	0
M27500-16TG2T14	1	100	0
MS21044N4	4	78	0
MS21083-N3	2	98	0
MS21083N6	1	62	0
MS35266-63	1	73	0

Part Specifications

Specifications could not be found.

